

Data Sheet

Reference No.: 38885

Fine Blanking Press -mechanical-

Brand: FEINTOOL
Model: GKP 250
YoM, approx.: overhauled
Reconditioned: 2024
Controls: PC controller BECKHOFF



Press Design

drive system: knuckle-joint

Slide

total force (nominal): 250 to
stroke: 61 mm
stroke rate (max.): 60 /min

Counter Ram

nominal force: 75 to
stroke: 15 mm

V-Ring

nominal force: 75 to
stroke: 13 mm

Tool Dimensions

lower table (left-right): 540 mm
lower table (front-back): 540 mm
upper table (left-right): 540 mm
upper table (front-back): 540 mm
shut height max.: 320 mm
ram adjustment: 145 mm
distance between columns (H-frame): 560 mm
passline opening (free passage in side columns): 270 mm

Strip-Feeder

feeder type: roll feeder
sheet width max.: 250 mm
sheet thickness max.: 10 mm
feeding step max.: 999.99 mm
sheet length min: 1900 mm
pilot release system: yes
band lubrication system: yes

Additional Information:

Complete refurbished fineblanking press:

- * disassembly into individual parts
- * findings of all components (crack test)
- * overhaul of the drive
- * overhaul of the guides
- * overhaul of the impression cylinders
- * overhaul of the clamping tables
- * new hydraulic unit
- * new pneumatics

With modernization:

- * servo feeders
- * central lubrication
- * new brake/clutch unit
- * PC control BECKHOFF with touch display
- * safety control unit PILZ
- * CE conformity

+ overhaul is offered including machine provided by ProdEq.

+ optional customer requests can be integrated

+ pictures show a reference machine (work picture)

-> If you are interested or have any questions on our services,
please do not hesitate to contact us!

Seller:

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